



# Polypropylene BorPure™ RJ377MO

## Description

**BorPure RJ377MO** is a specially modified high MFR transparent polypropylene random copolymer based on proprietary Borealis Nucleation Technology (BNT), with an excellent organoleptic performance. No tainting of taste & odour of food products and a faster crystallization speed offer benefits towards all parts of the value chain. It is designed for high-speed injection moulding and contains nucleating and demoulding additives.

**CAS-No.** 9010-79-1

## Applications

Closures  
Lids

Pails  
Square containers

## Special Features

Excellent organoleptic properties  
Very good transparency

Good stiffness and impact balance

## Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density	905 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	45 g/10min	ISO 1133
Flexural Modulus	1.050 MPa	ISO 178
Tensile Modulus (1 mm/min)	1.100 MPa	ISO 527-2
Tensile Strain at Yield (50 mm/min)	12 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	28 MPa	ISO 527-2
Heat Deflection Temperature (0,45 N/mm <sup>2</sup> ) <sup>1</sup>	75 °C	ISO 75-2
Charpy Impact Strength, notched (23 °C)	4,5 kJ/m <sup>2</sup>	ISO 179/1eA

<sup>1</sup> Measured on injection moulded specimens acc. to ISO 1873-2

## Processing Techniques

BorPure RJ377MO is easy to process with standard injection moulding machines.

Following parameters should be used as guidelines:

Melt temperature	210 - 260 °C	
Holding pressure	200 - 500 bar	Minimum to avoid sink marks.
Mould temperature	15 - 40 °C	
Injection speed	High	

Shrinkage 1 - 2 %, depending on wall thickness and moulding parameters

BorPure is a trademark of the Borealis group.

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## Storage

**BorPure RJ377MO** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

## Safety

The product is not classified as dangerous.

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

## Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

## Disclaimer

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication; however we do not assume any liability whatsoever for the accuracy and completeness of such information.

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