

Technical Datasheet

DESCRIPTION

Terluran HI-10 is a medium flow, injection molding grade with very high resistance to impact with excellent heat distortion and suitable for injection molding and extrusion.

FEATURES

- High toughness
- Very high impact
- Medium flow
- Great mechanical strength and rigidity
- High impact at sub-zero temperatures

APPLICATIONS

- Injection molding
- Compounding
- Appliance housings
- Lawn & garden components requiring superior toughness

Property, Test Condition	Standard	Unit	Values
Rheological Properties			
Melt Volume Rate 220 °C/10 kg	ISO 1133	cm ³ /10 min	5.5
Mechanical Properties			
Izod Notched Impact Strength, 4mm bar, 0.25mm Notch Radius, 23 °C	ISO 180/A	kJ/m ²	36
Izod Notched Impact Strength, 4mm bar, 0.25mm Notch Radius, -30 °C	ISO 180/A	kJ/m ²	14
Charpy Notched Impact Strength, 23° C	ISO 179	kJ/m ²	35
Charpy Notched Impact Strength, -30° C	ISO 179	kJ/m ²	13
Charpy Unnotched, 23° C	ISO 179	kJ/m ²	N
Charpy Unnotched, -30° C	ISO 179	kJ/m ²	140
Tensile stress at yield, 23° C	ISO 527	MPa	38
Tensile strain at yield, 23° C	ISO 527	%	2.8
Tensile Modulus	ISO 527	MPa	1900
Elongation at Break (MD)		%	9
Flexural Strength	ISO 178	MPa	56
Ball Indentation Hardness	ISO 2039-1	MPa	74
Thermal Properties			
Vicat Softening Temperature VST/B/50 (50°C/h, 50N)	ISO 306	°C	90
Vicat Softening Temperature, VST/A/50 (50°C/h, 10N)	ISO 306	°C	103

Terluran HI-10

Acrylonitrile Butadiene Styrene (ABS)



Driving Success. Together.

Property, Test Condition	Standard	Unit	Values
Vicat Softening Temperature, B/2 (120°C/h, 50N)	ISO 306	°C	-
Heat Deflection Temperature; (annealed) method Af, 1.8 MPa	ISO 75	°C	76
Heat Deflection Temperature; (annealed) method Bf, 0.45 MPa	ISO 75	°C	89
Linear Mold Shrinkage	ISO 294-4	%	0.4 - 0.7
Coefficient of Linear Thermal Expansion	ISO 11359	10 ⁻⁶ /°C	80 - 110
Thermal conductivity	DIN 52612-1	W/(m K)	0.17
Electrical Properties			
Dissipation Factor (100 Hz)	IEC 60250	-	54
Dissipation Factor (1 MHz)	IEC 60250	-	82
Dielectric Strength, Short Time, 1.5 mm	IEC 60243-1	kV/mm	40
Relative permittivity (100 Hz)	IEC 60250	-	2.9
Relative permittivity (1 MHz)	IEC 60250	-	2.8
Volume Resistivity	IEC 60093	Ohm*m	1E13
Other Properties			
Density	ISO 1183	kg/m ³	1030
Water absorption saturated at 23°C	ISO 62	%	1.03
Moisture, 50% RH	ISO 62	%	0.21
Yellowness Index	DIN 6167		15
Processing			
Processing (Melt) Temperature	ISO 294	°C	230 - 260
Mold Temperature	ISO 294	°C	30 - 60
Injection velocity	ISO 294	mm/s	200
Drying Temperature		°C	80
Drying Time		hr	2 - 4

SUPPLY FORM

Terluran® is delivered as spherical pellets. The bulk density of the pellets is from 0.55 to 0.65 g/cm³. Standard Packaging unit: 25 kg PE-bag on palette, shrunk or wrapped with PE film or delivery in silo trucks. PE bags should not be stored outside. In dry areas with normal temperature control, Terluran pellets can be stored for relatively long periods of time without any change in mechanical properties. Under poor storage conditions, Terluran absorbs moisture, but this can be removed by drying.

FOOD PRODUCT SAFETY

No adverse effects on the health of processing personnel have been observed if the products are correctly processed and the production areas are suitably ventilated. For styrene, acrylonitrile and 1,3-butadiene the maximum allowable workplace concentrations must be observed according to the pertaining national regulations. In Germany, the following limit values are valid (Oct. 2002): styrene, MAK-value: 20 ml/m³ = 86 mg/m³; acrylonitrile, TRK-value: 3 ml/m³ = 7 mg/m³ and 1,3-butadiene, TRK-value: 5 ml/m³ = 11 mg/m³. According to EU directive 67/548/EWG, Annex I and TRGS 905 (Oct. 2002), acrylonitrile and 1,3-butadiene are classified as carcinogenic, category 2 ('substances which should be regarded as if they are carcinogenic to man') and 1 (substances known to be carcinogenic to man), respectively. Experience has shown that during appropriate processing of Terluran with suitable ventilation the values obtained are well below the limits mentioned above. TRGS 402 (Germany) can be used for determining and assessing the concentrations of hazardous substances in the air within working areas. Inhalation of gaseous degradation products, such as those which may arise on severe overheating of the material or during pumped evacuation, must be avoided. Further information can be found in our Terluran safety data sheets.

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